



TERMINAL CONNECTIONS:

A - A
B - B
C - C
D - D
E - E
F - F

ASSEMBLY:

- Weld the Bulkhead Connector aluminium ring into place before assembling the plastic connector parts into the ring
- Place the O-ring onto the Bulkhead Connector as shown.
- Press the Bulkhead Connector into the recess in the aluminium ring.
- Install the circlip into the circlip groove in the aluminium ring to retain the Bulkhead Connector to the aluminium ring.
- Remove the red lock pin from the plug you are going to insert into Connector #1 as it will foul on the Bulkhead Connector housing.



**Assembled Bulkhead Connector
and Aluminium Ring with circlip
and electrical plugs**